

Bulk Bag Discharger



Application Details:

NBE CSO: E102010049

Material: Granular Sugar & Whole Wheat

Density: 65 lbs/ft³

Particle Size: Varies

Flowability: Fairly free flowing

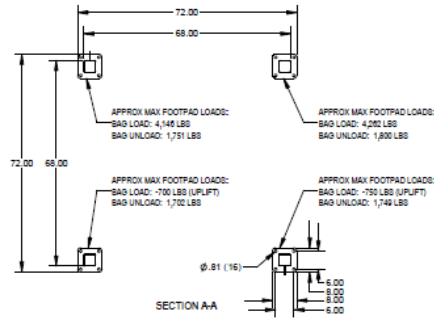
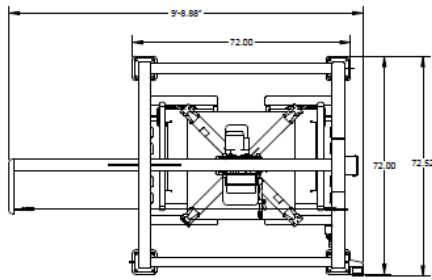
Area Classification: ATEX Zone 22 within 1.5 meter of dust escape zone

Customer Requested Rate: (1) Bag per hour

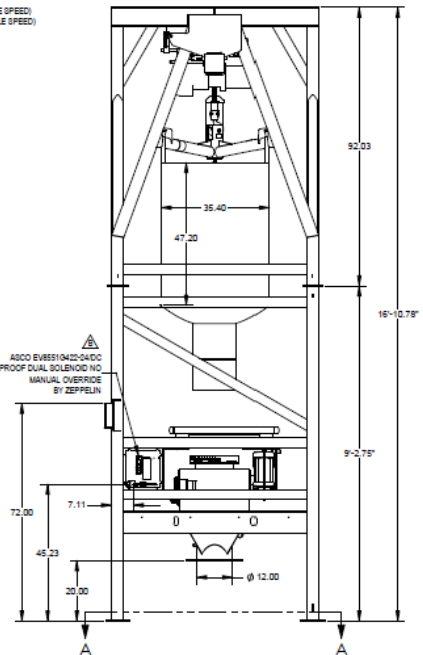
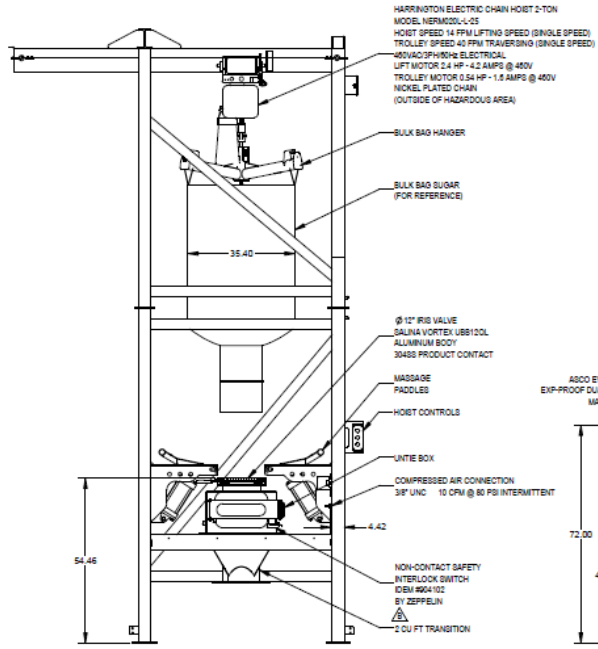
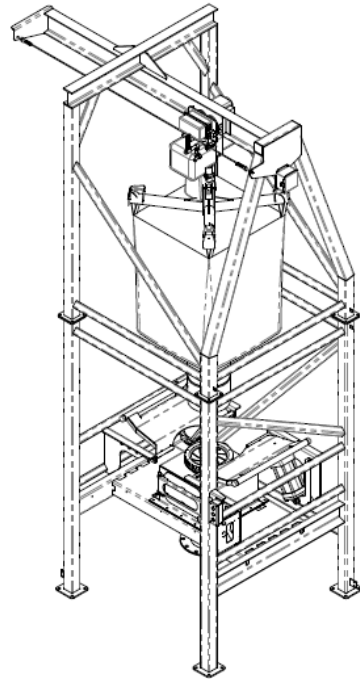
Clean Procedure: Dry Wipe Down

Application Overview:

Customer required (2) Bulk Bag Dischargers to unload sugar and whole wheat at their Brazilian processing plant. The unloading rate requirement for the dischargers was a very low frequency rate of approx. (1) bag per hour and the materials were fairly free flowing. For this reason the NBE Untie Box with Iris Valve and Discharge Transition was selected as the most economical solution. The equipment needed to meet ATEX Zone 22 classification within a 1.5 meter (60") range of the bag spouting dust escape zone. The height of the upper frame permits the hoist to be located outside of the Zone 22 area which allows for the use of a general purpose hoist.



REVISIONS		NAME	DATE
LET	REVISION NOTES	MTR	3/27/2020
A	ISSUED FOR APPROVAL	MTR	1/11/2021
B	UPDATED PER CUSTOMER MARK-UPS	MTR	3/9/2021
C	AS BUILT	MTR	



Material Info: Sugar (Tag # 8810204)
 Bulk Bag Weight: Approx. 1,000 kg (2,245 lbs)
 Bulk Bag Size: Super: 90 cm (35.4") x 90 cm (35.4") x 1.2 meter (47.2") Tall- plus 40 cm (15.7") corner loops.

Equipment Location: Sao Paulo, Brazil

Bulk Bag Unloader:

- Product Contact Surfaces: 304 Stainless Steel
- All stainless steel materials TGA and trimmer will be 3B finish
- All stainless steel materials thicker than 1/8" will be mill finish
- All stainless steel materials tubing and pipe will be mill finish
- Product Weld Finish: Continuous / Ground Smooth not Necessarily Flush / Passivated
- Non-Product Contact: Carbon Steel Painted
- Purchased parts are provided with standard construction finishpoint
- Non-Contact Weld Finish: Intermittent Welds / Continuous Where Required for Strength / Ground
- To Remove Irregularities

* Material Certification is required on Product Contact Surfaces *

- Cleaning Procedure: Dry wipe down
- Electrical Classification: ATEX Zone 22 (Class II, Division 2)
- HOISTERS: Hoist will be located outside hazardous Area in General Purpose Non-Classified Area - Per Customer Provided Hazardous Area Map
- Power Supply: 480V/3PH/60Hz (440VAC/3PH/60Hz is suitable)
- Control Voltage: 24 VDC
- Hoist Control Voltage: 120V/1PH/60Hz (provided by the hoist)
- NEMA 12 Enclosure

NBE CSO # E102010049

APPROX MACHINE WEIGHT EMPTY: 3,200 LBS
 APPROX MACHINE WEIGHT WITH CAPACITY (3,800 LBS) LOAD: 7,000 LBS

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ASSEMBLY BULK BAG UNLOADER	
DATE: 1/18	SCALE: 2 OF 8
REV: D	NO. A287821

